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B5 punch (7) and by which the rim hole (9) and the piece of material (10) are formed.

IN THE ABSTRACT:

Please substitute the enclosed Abstract for the one originally filed.

REMARKS

The claims have now been reviewed and amended for clarification, and to conform to U.S. practice. The specification has been given headings, and the Abstract has been revised. No new matter has been added.

It is respectfully submitted the application as amended above is now in condition for substantive examination on the merits. If any claim or other fees are due by this Amendment, please charge our deposit account No. 20-1111.

Respectfully submitted,

Otto Plank, Applicant

Date: Sept. 6, 2000

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